

#### Product Data

Performance Biolubes ThreadZ

Bio-Based Threading and Tapping Fluid

## **Description**

Castrol *Performance Biolubes* ThreadZ is a bio-based threading and tapping fluid formulated with high lubricity plant based oils and extreme pressure additives. ThreadZ is designed for threading iron, steel and ferrous alloys.

## **Applications**

- · Extends tool life and produces exceptionally smooth, clean threads
- Outstanding performance in pipe threading both internal and external using taps, dies or chasers
- Ideal product for mechanical contractors and sprinkler system installers threading pipe with Landis or Rigid style machines
- Applicable for both manual and CNC machining centers
- Highly effective on all metals

# **Advantages**

- · Superior lubricity maximizes feed rates and improves productivity
- · Reduces chip welding so tools maintain a free cutting surface
- Minimizes mists to maximize operator acceptance and eliminate the need for smog hog equipment
- Safe for all metals
- High polarity allows for uniform surface coating virtually eliminating formation of rust on parts and machines
- Reduces smoke
- Produces clean, dry chips for the recycling process
- Eliminates need for precise mixing and temperature control.
- Minimizes disposal costs

#### **TYPICAL PROPERTIES**

	Value	Test Method
Appearance	Light Amber	Visual
Viscosity @40° C, cSt	98	CN-TM-101
Flash Point, °C/ºF	216/421	CN-TM-039
Fire Point, °C/ºF	348/658	ASTM D 92
Pour Point	-20° C or 40°F	ASTM D97- 09
Copper Corrosion	1b	MW-TM-028

Castrol Performance Biolubes ThreadZ

17 May 2012

Castrol and the Castrol logo are trademarks of Castrol Limited, used under license.

Castrol Industrial North America Inc. 150 West Warrenville Road, 603-1E Naperville, IL 60563 Tel: (877) 641 1600 Fax: (877) 648 9801

This data sheet and the information it contains is believed to be accurate as of the date of printing. However, no warranty or representation, express or implied, is made as to its accuracy or completeness. Data provided is based on standard tests under laboratory conditions and is given as a guide only. Users are advised to ensure that they refer to the latest version of this data sheet. It is the responsibility of the user to evaluate and use products safely, to assess suitability for the intended application and to comply with all applicable laws and regulations. Material Safety Data Sheets are available for all our products and should be consulted for appropriate information regarding storage, safe handling, and disposal of the product. No responsibility is taken by either BP plc or its subsidiaries for any damage or injury resulting from abnormal use of the material, from any failure to adhere to recommendations, or from hazards inherent in the nature of the material. All products, services and information supplied are provided under our standard conditions of sale. You should consult our local representative if you require any further information.